

Helical gear units (Catalogue G1000)	
✓ Foot or flange mounted	
✓ UNICASE housing	
Sizes	11
kW	0.12 – 160
Nm	23 – 23,160
i	1.24:1 – 14,340.31:1

Parallel shaft gear units (Catalogue G1000)	
✓ Shaft, foot or flange mounted	
✓ Hollow or solid shaft	
✓ Compact design	
✓ UNICASE housing	
Sizes	15
kW	0.12 – 200
Nm	65 – 90,000
i	4.03:1 – 6,616.79:1

NORDBLOC. 1 gear unit (Catalogue G1012)	
✓ Foot or flange mounted	
✓ Die-cast aluminium housing (5 sizes)	
✓ UNICASE housing	
✓ Dimensions compliant with industrial standards	
Sizes	8
kW	0.12 – 37
Nm	55 – 3,300
i	2.10:1 – 456.77:1

Helical worm gear units (Catalogue G1000)	
✓ Shaft, foot or flange mounted	
✓ Hollow or solid shaft	
✓ UNICASE housing	
Sizes	6
kW	0.12 – 15
Nm	46 – 3,090
i	4.40:1 – 7,095.12:1

2-stage bevel gear units (Catalogue G1000)	
✓ Up to 97% efficiency	
✓ Shaft, foot or flange mounted	
✓ Hollow or solid shaft	
✓ Alternative to worm gear motors	
✓ UNICASE housing	
Sizes	5
kW	0.12 – 9.2
Nm	45 – 650
i	3.85:1 – 72.31:1

3-stage bevel gear units (Catalogue G1000)	
✓ Up to 95 % efficiency	
✓ Shaft, foot or flange mounted	
✓ Hollow or solid shaft	
✓ UNICASE housing	
Sizes	11
kW	0.12 – 200
Nm	180 – 50,000
i	8.04:1 – 13,432.68:1

SI worm gear units (Catalogue G1035)	
✓ Modular	
✓ Universal mounting	
✓ Lifetime lubrication	
✓ IEC versions	
Sizes	5
kW	0.12 – 4.0
Nm	21 – 427
i	5.00:1 – 3,000.00:1

SMI worm gear unit (Catalogue G1035)	
✓ Smooth surfaces	
✓ Lifetime lubrication	
✓ IEC versions	
Sizes	5
kW	0.12 – 4.0
Nm	21 – 427
i	5.00:1 – 3,000.0:1

# Everything from a single source

The perfectly matched individual components form the basis for a wide range of versions, greater flexibility with short planning and installation times.

The modular structure of our product building blocks guarantees maximum variability and flexibility for the configuration of a wide range of individual drive solutions from a single source. High efficiency gear units combined with energy-efficient motors and decentralised or

centralised frequency inverters provide a wide range of system solutions with great efficiency and economy. If required, we can provide our customers with completely functional, pre-programmed industrial solutions, including all documentation, as a complete logistics package.

2-stage NORDBLOC.1 bevel gear unit (Catalogue G1014)	
✓ Up to 97% efficiency	
✓ Shaft, foot or flange mounted	
✓ Hollow or solid shaft	
✓ UNICASE housing	
Sizes	5
kW	0.12 - 9.2
Nm	90 - 660
i	3.58:1 - 70:1

Industrial gear units (Catalogue G1050)	
✓ All bearing points and sealing surfaces are machined in one operation	
✓ No separating joints in the housing, no sealing surfaces subject to torque	
✓ High-precision axis alignment, quiet running	
✓ Long life, low maintenance service	
✓ Short, compact design	
✓ Gear ratios from 5.54 to 400:1 with the same foot dimensions	
✓ Parallel axis and right-angled gear units	
Sizes	8
kW	2.2 – 1,000
kNm	25/30/40/50/74/101/141/242
i	5.54:1 – 1,600.00:1

## Up to 242,000 Nm

NORD is the only manufacturer that produces modular industrial gear units with an output torque of 242,000 Nm in a one-piece UNICASE housing.

IE1  
STANDARD

IE2

IE3

IE4



**Motors and components for decentralised drive control** (Catalogue M7000/M7010)  
Single and 3-phase electric motors up to 200 kW. Smooth Surface Motor in sizes 80, 90 and 100. Further range of starters and components for decentralised drive control.



## nsd<sup>torq</sup> Sealed Surface Conversion System

**The alternative to stainless steel**

NORD DRIVESYSTEMS now has an answer for the requirements of drive technology for extreme environment conditions in the variety of products with which you are familiar for standard geared motors – however, with the resistance of stainless steel and an outstanding price/performance ratio. **nsd<sup>torq</sup>** Sealed Surface Conversion Sytem. The aluminium surface is coated with a special process to make it extremely durable. Together with a special sealing process, this layer is up to 7 times harder than the basic aluminium material and up to 1000 times harder than paints and lacquers - and so has very low-wear characteristics. It therefore provides unique protection against corrosion, as it is not a paint layer which can detach or flake off.

**nsd<sup>torq</sup> for food applications**

- Complies with FDA Title 21 CFR 175.300
- Extensive tests have been performed with a wide range of detergents

**Advantages of nsd<sup>torq</sup>**

- Corrosion-resistant and prevents contact corrosion
- Easy to clean surfaces
- Resistant to acids and alkalis (wide pH range)
- No penetration of corrosion, even if damaged
- No flaking
- Cost effective alternative to stainless steel
- Lighter than stainless steel

**Tests performed on surface-treated aluminium housing components:**

- ASTM D714 Blistering
- ASTM D610-08 Corrosion
- ASTM D1654-08 Scratches
- ASTM B117-09 Salt spray test
- ASTM D3170 Gravimeter test
- DIN EN ISO 9227 Salt mist spray test
- DIN EN ISO 2409 Cross cut test

**Products available with nsd<sup>torq</sup>**

- SMI worm gear units
- 2-stage bevel gear units series (SK 92x71.1 / SK 93x72.1)
- NORDBLOC.1 helical gear units (up to size 6)
- NORD smooth surface motors

**nsd<sup>torq</sup> for extreme operating and ambient conditions**

- High ambient humidity
- Offshore and coastal areas
- Food and beverage industry
- Car wash equipment

**Dairy**

- Pharmaceutical industry
- Water and sewage plants

**Products treated with nsd<sup>torq</sup> are ideal for extreme ambient conditions and hygiene requirements.**

SK 200E (Catalogue F3020)	
✓ "Safe stop" as per EN 954-1	
✓ Commissioning via integrated DIP switches and potentiometer possible	
✓ Energy-saving function	
✓ Ethernet-based BUS systems	
✓ Performance grading according to application	
✓ Decentralised modules combined as a system	
✓ Integrated "Posicon" positioning control	
✓ On board AS interface versions	
Sizes	4
U[V]	1~100 ... 120 1~200 ... 240 3~200 ... 240 3~380 ... 500
P[kW]	0.25 – 22

SK 180E (Catalogue F3018)	
✓ Stand-alone" operation (integrated 24V power supply)	
✓ Configuration via software parameterisation	
✓ 4 parameter sets which can be switched over online	
✓ Ethernet-based BUS systems	
✓ Sensorless current vector control (ISD control) Energy saving function: "Automatic flux optimisation".	
Sizes	2
U[V]	1~110 ... 120 1/3~200 ... 240 3~380 ... 480 -20
P[kW]	0.25 – 2.2

SK 135E (Catalogue F3015)	
✓ Configuration by means of the DIP switches is possible!	
✓ Integrated electronic brake rectifier	
✓ Consistent parameter structure	
✓ 2 digital inputs and outputs	
✓ Reversing starter with gentle start function	
Sizes	2
U[V]	3~200 ... 500
P[kW]	0.25 – 7.5

SK 500E (Catalogue F3050)	
✓ Compact design	
✓ Energy-saving function	
✓ Performance grading according to application (e.g. "Posicon" positioning control)	
✓ Plug-in modules for control and communication (field bus)	
✓ Ethernet-based BUS systems	
Sizes	11
U[V]	1~110 ... 120 1/3~200 ... 240 3~200 ... 240 3~380 ... 480 -20
P[kW]	0.25 – 132 (up to 160 kW in preparation)







The SMART SOLUTIONS from NORD are based on the principle of a function pyramid: Motors, control units and gears are just as much components as our extensive range of system modules such as planning, project management, installation and service.



Intelligent Drivesystems, Worldwide Services

www.nord.com

NORD DRIVESYSTEMS GROUP



[www.nord.com/locator](http://www.nord.com/locator)

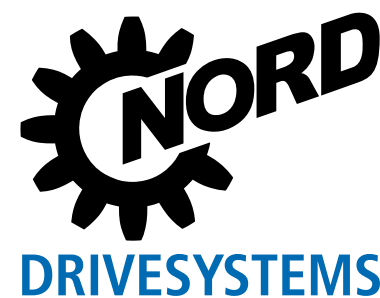


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#### Headquarters:

Getriebebau NORD GmbH & Co. KG  
Getriebebau-Nord-Straße 1  
22941 Bargteheide, Germany  
Fon +49 (0) 4532 / 289-0  
Fax +49 (0) 4532 / 289-2253  
info@nord.com, www.nord.com

Member of the NORD DRIVESYSTEMS Group



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(EN)

## Geared Motors Frequency Inverters



Intelligent Drivesystems, Worldwide Services



## COMPONENTS FOR THE DRIVE TECHNOLOGY



NORD DRIVESYSTEMS | Partners in motion

## Consistent philosophy

**With NORD DRIVESYSTEMS, the whole is always more than the sum of its parts because users do not just need drive components, but rather complete solutions and functioning systems.**

Because of this, our product development pursues a consistent system philosophy, which is reflected in the perfectly matched modules of our wide range of products. In turn, we are able to individually tailor the particular drive solution to our customers' requirements.

The perfectly matched individual components form the basis for a wide range of versions, great flexibility with short planning and installation times. Our customers also benefit from cost effective drive solutions and our ability to deliver them quickly.

NORDBLOC.1 - Geared motors



Centralised and decentralised drive electronics



NORD IE2/IE3 motors



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